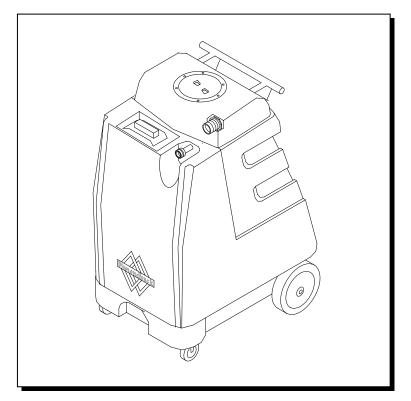
Stormchaser



PORTABLE EXTRACTOR



Operating Instructions

MODELS: 900-01

10070480 900-04 10070500

Read these instructions before using the machine



MACHINE DATA LOG/OVERVIEW

| Model: | - |
|-----------------------|---|
| Date of Purchase: | |
| Serial Number: | - |
| Sales Representative: | |
| Address: | |
| Phone Number: | - |
| | |

OVERVIEW

The Stormchaser is an electric powered carpet extractor intended for commercial use. This appliance applies a cleaning solution to the carpet and then vacuums the soiled water back into the recovery tank.

Warranty Registration

Thank you for purchasing a C400 product. Warranty registration is quick and easy. Your registration will allow us to serve you better over the lifetime of the product.

To register your product go to:

www.century400.com/support/warranty/register.php

For customer assistance:

1-800-776-2436



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HOW TO USE THIS MANUAL

This manual contains the following sections:

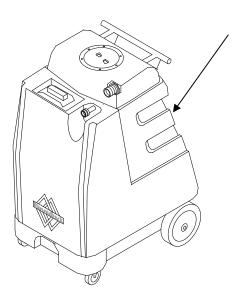
- HOW TO USE THIS MANUAL
- SAFETY
- OPERATIONS
- MAINTENANCE
- PARTS LIST

The HOW TO USE THIS MANUAL section will tell you how to find important information for ordering correct repair parts.

Parts may be ordered from authorized dealers. When placing an order for parts, the machine model and machine serial number are important. Refer to the MACHINE DATA box which is filled out during the installation of your machine. The MACHINE DATA box is located on the inside of the front cover of this manual.

| | _ |
|-----------------------|---|
| Model: | |
| Date of Purchase: | |
| Serial Number: | |
| Sales Representative: | |
| Address: | |
| Phone Number: | |
| | |

The model and serial number of your machine is on the inside of the control panel.



The SAFETY section contains important information regarding hazard or unsafe practices of the machine. Levels of hazards is identified that could result in product or personal injury, or severe injury resulting in death.

The OPERATIONS section is to familiarize the operator with the operation and function of the machine.

The MAINTENANCE section contains preventive maintenance to keep the machine and its components in good working condition. They are listed in this general order:

- Service Schedule
- Lubrication
- Storage
- Vacuum Motor Replacement
- Solution Pump Replacement
- Pump Kits
- Pressure Regulator (200PSI model only)
- Troubleshooting

The PARTS LIST section contains assembled parts illustrations and corresponding parts list. The parts lists include a number of columns of information:

- **REF** column refers to the reference number on the parts illustration.
- **PART NO.** column lists the part number for the part.
- **PRV NO.** reference number.
- QTY column lists the quantity of the part used in that area of the machine.
- **DESCRIPTION** column is a brief description of the part.
- SERIAL NO. FROM column indicates the first machine the part number is applicable to. When the machine design has changed, this column will indicate serial number of applicable machine. The main illustration shows the most current design of the machine. The boxed illustrations show older designs. If column has an asterisk (*), call manufacturer for serial number.
- NOTES column for information not noted by the other columns.

NOTE: If a service or option kit is installed on your machine, be sure to keep the KIT INSTRUCTIONS which came with the kit. It contains replacement parts numbers needed for ordering future parts.

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precaution must always be followed, including the following:

READ ALL INSTRUCTIONS BEFORE USING THIS MACHINE.

This machine is for commercial use.



To reduce the risk of fire, electric shock, or injury:

Connect to a **properly grounded outlet**. See Grounding Instructions.

Do not leave the machine unattended. Unplug machine from outlet when not in use and before maintenance or service.

Use only indoors. Do not use outdoors or expose to rain.

Do not allow machine to be used as a toy. **Close attention** is necessary when used by or near children.

Use only as described in this manual. Use only manufacturer's recommended components and attachments.

Do not use damaged electrical cord or plug. Follow all instructions in this manual concerning grounding the machine. If the machine is **not working properly**, has been dropped, damaged, left outdoors, or dropped into water, return it to an authorized service center.

Do not pull or carry machine by electrical cord, use as a handle, close a door on cord, or pull cord around sharp edges or corners.

Do not run machine over cord. **Keep** cord away from heated surfaces.

Do not unplug machine by pulling on cord. To unplug, grasp the electrical plug, not the electrical cord.

Do not handle the electrical plug or machine with wet hands.

Do not operate the machine with any openings blocked. Keep openings free of debris that may reduce airflow.

This machine is intended for cleaning carpet only.

Do not vacuum anything that is burning or smoking, such as cigarettes, matches, or hot ashes.

This machine is not suitable for picking up health endangering dust.

Turn off all controls before unplugging.

Machine can cause a fire when operating near flammable vapors or materials. Do not operate this machine near flammable fluids, dust or vapors.

This machine is suitable for commercial use, for example in hotels, schools, hospitals, factories, shops and offices for more than normal housekeeping purposes.

Maintenance and repairs must be done by qualified personnel.

If foam or liquid comes out of machine, switch off immediately.

SAVE THESE INSTRUCTIONS

HAZARD INTENSITY LEVEL

The following symbols are used throughout this guide as indicated in their descriptions:

HAZARD INTENSITY LEVEL

There are three levels of hazard intensity identified by signal words -WARNING and CAUTION and FOR SAFETY. The level of hazard intensity is determined by the following definitions:

A WARNING

WARNING - Hazards or unsafe practices which COULD result in severe personal injury or death.

A CAUTION

CAUTION - Hazards or unsafe practices which could result in minor personal injury or product or property damage.

FOR SAFETY: To Identify actions which must be followed for safe operation of equipment.

Report machine damage or faulty operation immediately. Do not use the machine if it is not in proper operating condition. Following is information that signals some potentially dangerous conditions to the operator or the equipment. Read this information carefully. Know when these conditions can exist. Locate all safety devices on the machine. Please take the necessary steps to train the machine operating personnel.

FOR SAFETY:

DO NOT OPERATE MACHINE:

Unless Trained and Authorized.

Unless Operation Guide is Read and understood.

In Flammable or Explosive areas.

In areas with possible falling objects.

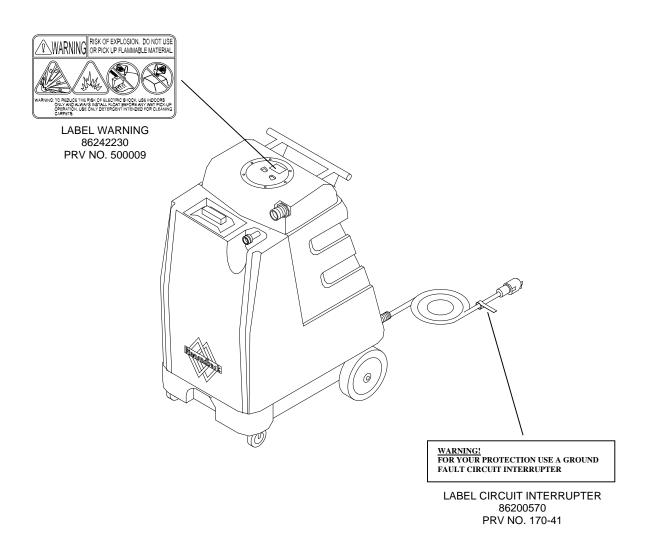
WHEN SERVICING MACHINE:

Avoid moving parts. Do not wear loose clothing; jackets, shirts, or sleeves when working on the machine.

2-2

SAFETY LABEL LOCATION

NOTE: These drawings indicate the location of safety labels on the machine. If at any time the labels become illegible, promptly replace them.



GROUNDING INSTRUCTIONS

THIS PRODUCT IS FOR COMMERCIAL USE ONLY.

ELECTRICAL:

In the USA this machine operates on a standard 15 amp 115V, 60 hz, A.C. power circuit. The amp, hertz, and voltage are listed on the data label found on each machine. Using voltages above or below those indicated on the data label will cause serious damage to the motors.

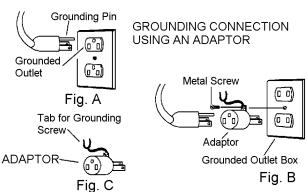
EXTENSION CORDS:

If an extension cord is used, the wire size must be at least one size larger than the power cord on the machine, and must be limited to 50 feet (15.5m) in length.

GROUNDING INSTRUCTIONS:

This appliance must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This appliance is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be inserted into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

This appliance is for use on a nominal 120-volt circuit, and has a grounded plug that looks like the plug in "Fig. A". A temporary adaptor that looks like the adaptor in "Fig. C" may be used to connect this plug to a 2-pole receptacle as shown in "Fig. B", if a properly grounded outlet is not available. The temporary adaptor should be used only until a properly grounded outlet (Fig. A) can be installed by a qualified electrician. The green colored rigid ear, lug, or wire extending from the adaptor must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adaptor is used, it must be held in place by a metal screw.



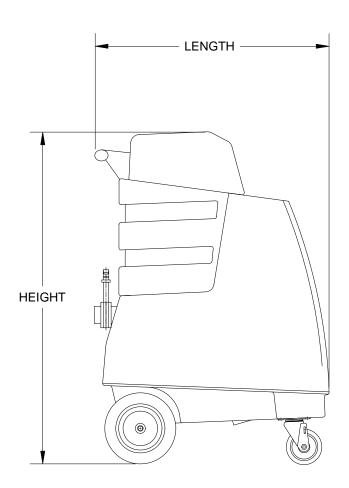
Note: Adaptors are not allowed in Canada.

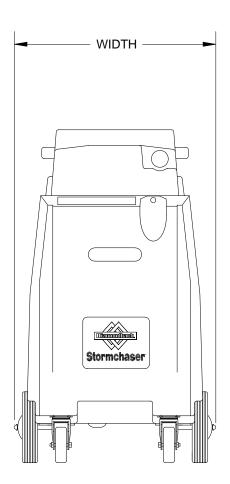
Improper connection of the equipmentgrounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the appliance - if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

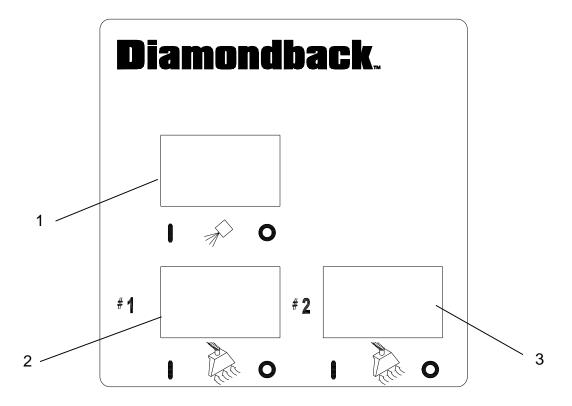
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TECHNICAL SPECIFICATIONS

| ITEM | MEASURE |
|----------------------|----------------------|
| ELECTRICAL | 115 Volt, 60 hz |
| Vacuum Motor | Dual 2 stage |
| Solution Pump | 100 psi |
| | 200 psi |
| Solution Capacity | 16 gal (60 L) |
| Recovery Capacity | 14 gal (53 L) |
| Weight- Empty | 95 lbs (43.1 kg) |
| Weight-Full Solution | 230 lbs (104.3 kg) |
| Height | 37 inches (93.98 cm) |
| Length | 27 inches (68.58 cm) |
| Width | 20 inches (50.80 cm) |
| Power cord | 22 feet (6.71 m) |







- 1. Pump Switch
- 2. Vacuum #1 Switch
- 3. Vacuum #2 Switch

MACHINE OPERATION

PRE-RUN INSPECTION

- 1. Check all fittings and connectors for proper assembly.
- 2. Check all hoses for leaks. Repair or replace any damaged hoses.
- 3. Check power cord(s) for any damage. If damaged, replace.

EQUIPMENT SET-UP

- Plug power cord from machine into properly grounded wall outlet.
- 2. Turn vacuum motor switch on and off to make sure there is electrical power at machine.
- 3. Connect vac hose to machine. Slide the swivel cuff over the outlet on the tank.
- 4. Connect the hose to your machine and wand. Pull back the knurled collar on the quick disconnect coupler and push onto the connection on the chassis. To avoid leaks, check to be that a positive connection was made.
- Pour clean, hot water into the solution tank.
 To avoid possible tank distortion, water temperature must not exceed 140 F (60C).
- Add a non-foaming cleaning solution concentrate, for use in hot water extractors at the proportions noted on the container (See list below), into solution tank. NOTE: When using powder cleaner, pre-mix with hot water in a clean container before adding to the solution tank.
- Turn pump and vacuum switch(s) to the on position. NOTE: Pump may need to be primed for solution flow. (see Priming the Pump)
- 8. Start cleaning.

A WARNING:

To prevent possible disease hazard, before attempting to clean bodily fluids spills, you must kill any viruses, germs or bacteria present in the bodily fluid.

SUITABLE INCOMPATIBLE CHEMICALS
Alkalis Aldehydes

Clorox II Bleach* Aromatic Hydrocarbons

Defoaming Agents Butyls

Detergents Carbon Tetrachloride

Hydroxides Clorox*

Oxygen Bleaches Chlorinated Bleaches
Soaps Chlorinated Hydrocarbons

Sta-Puf Fabric D-Limonene Softener* Lvsol*

Vinegar Methyls (MEK)

Perchlorethylene (perc)

Phenols

Trichlorethylene

PRIMING THE PUMP

- Connect priming hose to solution output on machine.
- 2. Run open end of priming hose to vacuum intake.
- 3. Turn pump and both vacuums on and seal off hose going into vacuum in take.
- 4. Do this for 30 seconds or until pump is putting out a steady flow of water.

*Registered Trademark

MACHINE OPERATION

EMPTYING AND CLEANING

A WARNING:

Always use defoamer if foaming occurs.

Foam will suspend large particles that may damage vacuum(s) as well as allow liquid into the vacuum motor(s) without activating the float shutoff.

- Before proceeding, make certain that the nozzle is functioning properly.
 - a. To check, hold the wand about one foot above the surface to be cleaned and open the wand valve. A full spray should be observed from the nozzle.
 - b. If the nozzle is not showing a full spray pattern, adjust nozzle for proper pattern, clean, or replace nozzle.
- Normally, chemical is applied on the *push* stroke while vacuuming is done on the *pull* stroke. For heavily soiled carpets the hand tool may be used in the scrubbing manner, applying chemical in both the push and pull stroke. ALWAYS FINISH UP AN AREA WITH A VACUUM PULL STROKE.
- 3. When cleaning, keep the working opening (wand mouth) flat on the surface being cleaned. Keep the wand moving when the valve is open.
- 4. The shutoff float inside the recovery tank will impede the vacuum flow when the tank is full. When this occurs, empty the recovery tank. Do this by opening the dump valve located at the back of the machine. **NOTE:**Dispose of waste in a proper manner which would not violate any Local, State or Federal law.
- 5. Once the recovery tank has been emptied, you may once again proceed with cleaning.

▲ CAUTION

Operating Vacuum after shutoff has activated could draw water directly into the vac motor. This will cause damage to the motor, therefore voiding your warranty.

A CAUTION

ALWAYS TEST CARPET FOR COLOR FASTNESS IN AN INCONSPICUOUS PLACE. Also, to avoid prolonged drying times, do not spray too much solution in any one area.

SHUT DOWN AND STORAGE

- Turn Switch OFF. Empty recovery tank completely and rinse several times to remove any dirt or debris that may be left behind.
- Drain any unused cleaning solution from solution tank and rinse with clean water to remove any suds left behind by the cleaning chemicals. NOTE: Dispose of waste in a proper manner which would not violate any Local, State or Federal law
- **3.** Run a small amount of clean water through pump if chemicals were used. This will help insure the life of your pump.
- 4. Check the spray jet on the cleaning tool for full spray pattern and inspect vac head for any obstructions.
- **5.** Remove as much moisture from system before storing in cold climates. Excess water may freeze during storage and crack internal components, causing damage to the unit.

A WARNING

Before making any adjustments or performing any maintenance to your machine, disconnect the power cord from the electrical source.

DAILY MAINTENANCE



Unplug power cord(s) before servicing or making any repairs.

- Flush the entire system, including floor tool, hand tool, etc., with 1 to 3 gallons of clean, hot water.
- 2. Vacuum out the solution tank.
- Rinse tank with fresh water. Periodically inspect the recovery tank and decontaminate if necessary, using a Hospital Grade Virucide or a 1-10 bleach to water solution. Wastewater should be disposed of properly.
- Occasionally check filter screen at the bottom of the solution tank and rinse clean with hot water if necessary.
- 5. Inspect hoses for wear. Frayed or cracked hoses should be replaced to avoid vacuum or solution pressure loss.
- Inspect power cord for wear or damage. This
 cable will lie on wet carpet. To prevent electrical
 shock replace cords that are frayed or have
 cracked insulation immediately.
- Clean all dirt and obstructions from drain valve and gaskets to prevent possible leakage and premature wear.
- 8. Run clean water through solution pump when work is complete.
- 9. Empty both tanks and rinse, run vacuum (s) for at least one minute to dry motor(s).
- 10. Store with access covers removed to allow tanks to dry.

PERIODIC MAINTENANCE

- Twice a month, flush a white vinegar solution (one quart vinegar to two gallons water) or antibrowning solution (mixed as directed) through the extractor. This will prevent build-up of alkaline residue in the system.
- If spray jet becomes clogged, remove the spray tip, wash it thoroughly, and blow dry. NOTE: Do NOT USE PINS, WIRE, ETC. TO CLEAN NOZZLE AS THIS COULD DESTROY THE SPRAY PATTERN.
- 3. Apply silicone lubricant to solution nipple.
- 4. Periodically inspect all hoses, electrical cable and connections on your machine. Frayed or cracked hoses should be repaired or replaced to eliminate vacuum or solution pressure loss. If the cable insulation on the power cord is broken or frayed, repair or replace immediately. Don't take chances with electrical fire or shock.
- **5.** Clean outside of all tanks and check for damage.

MONTHLY MAINTENANCE

- 1. Check all bearings for noise and wear.
- 2. Check all gaskets for wear and leakage.
- 3. Check pump pressure; observe spray pattern and check gauge if necessary.
- 4. Check overall performance of machine.

SEMI-ANNUALLY

1. Check vacuum motor brushes.

LUBRICATION

For hose fitting lubrication, use a light silicone lubricant which will not damage o-rings.

STORAGE

Thoroughly clean machine if it is to be stored. Protect this machine from freezing while in storage.

A WARNING:

Only qualified maintenance personnel are to perform the following repairs.

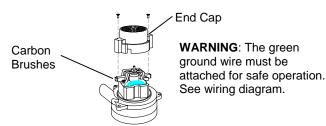
SOLUTION PUMP REPLACEMENT

- 1. Turn off all switches and unplug the machine.
- Remove knobs holding recovery tank to solution tank.
- **3.** Remove recovery tank to gain access to the pump in base of solution tank.
- Remove solution hoses from fittings on pump. Disconnect wires.
- **5.** Remove the screws that fasten the pump to the solution tank.
- **6.** Reverse process to install new replacement pump.

VACUUM MOTOR REPLACEMENT

- 1. Turn off all switches and unplug machine.
- Remove knobs holding recovery tank to solution tank.
- Tip recovery tank to expose one vacuum while other is located in base of solution tank.
- Locate the proper vacuum motor wires and disconnect.
- 5. Unfasten screws holding vacuum to plate.
- 6. Remove the vacuum motor.
- Reverse process to install vacuum motor replacement.

Vacuum Motor Carbon Brushes Replacement (Windsor)

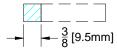


If armature commutator is grooved, extremely pitted or not concentric, the motor will need to be replaced or sent to a qualified service center.



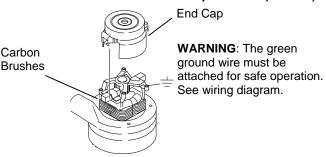
Important:

These brushes wear quicker as the length shortens due to increased heat. Spring inside brush housing will damage motor if brushes are allowed to wear away completely.

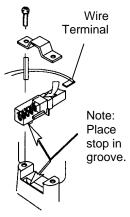


Periodically check the length of the carbon brushes. Replace both carbon brushes when either is less than 3/8" (9.5mm) long.

Vacuum Motor Carbon Brushes Replacement (Ametek)

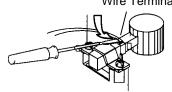


Note: When replacing carbon brushes loosen wire terminal BEFORE removing screws on bracket.



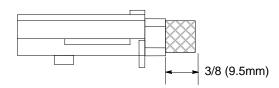
If armature commutator is grooved, extremely pitted or not concentric, the motor will need to be replaced or sent to a qualified service center.

Wire Terminal



Important:

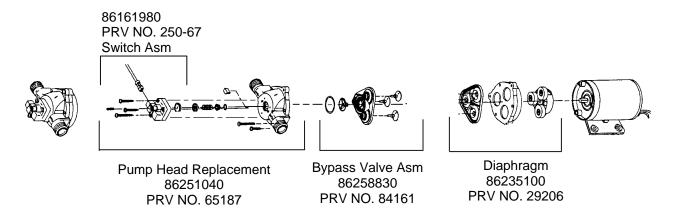
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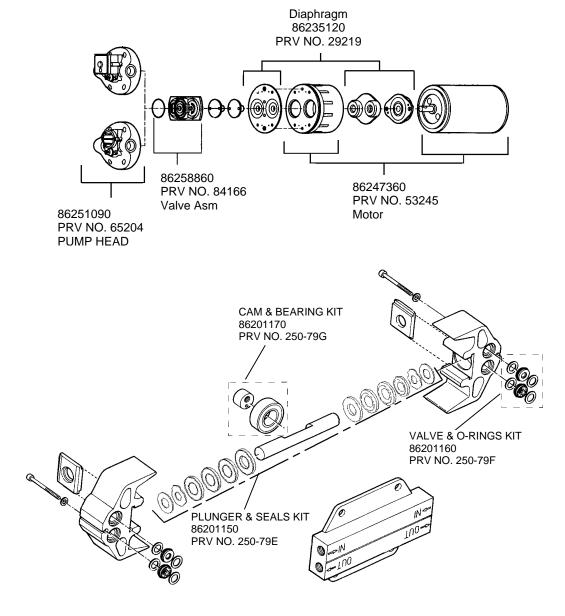
Periodically check the length of the carbon brushes. Replace both carbon brushes when either is less than 3/8" (9.5mm) long.

MAINTENANCE

PUMP REPLACEMENT PARTS FOR SHURFLO 100 PSI 86201430 - PRV NO. (250-64A)



PUMP REPLACEMENT PARTS FOR FLOJET 100 PSI 86251110 - PRV NO. (65219)

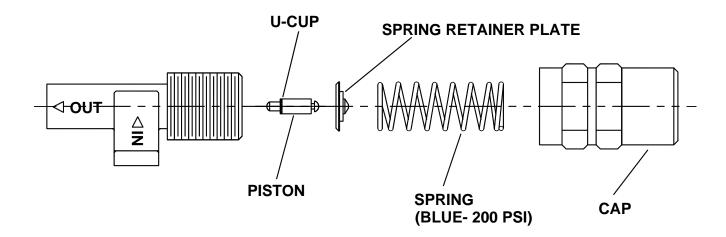


PRESSURE REGULATOR

For best results with the pressure regulator, we recommend that you clean and lubricate the piston and u-cup with Superlube lubricant monthly or when pressure drop seems excessive.

- 1. Turn unit off before lubricating.
- 2. Remove cap, spring and spring retainer plate.
- 3. With fingertips remove piston and u-cup.
- 4. Wipe piston and u-cup clean of any film or scale.
- 5. Lubricate the piston and u-cup with Superlube.
- 6. Reassemble regulator.
- 7. With pump ON, re-adjust pressure regulator for normal operation.

LUBRICATE U-CUP WITH SUPERLUBE MONTHLY.



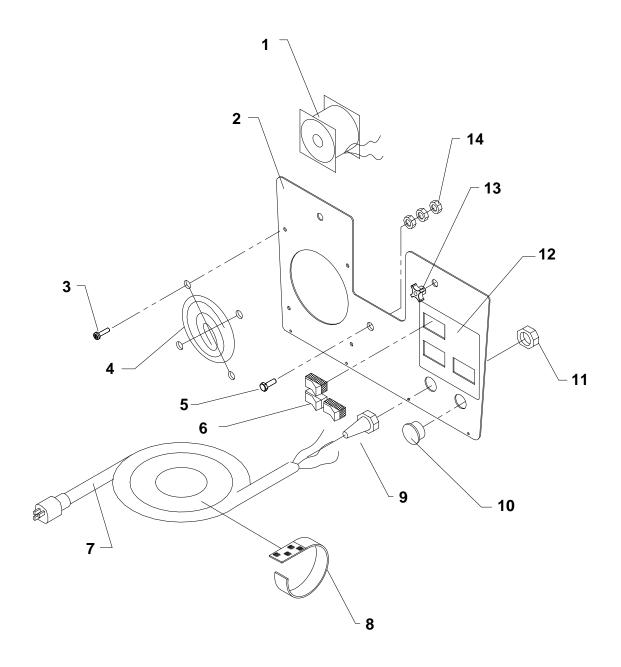
4-4

TROUBLESHOOTING

| PROBLEM | CAUSE | SOLUTION | | |
|---------------------------------------|--|---|--|--|
| Loop of Dower | Dead electrical circuit | Check building circuit breaker or fuse box. | | |
| Loss of Power | Faulty power cord | Replace | | |
| | Equipment not grounding | Follow grounding instructions exactly | | |
| Electrical shock | Receptacle not grounded | Contact an electrician to check building's wiring | | |
| Liounda driodic | Internal wiring problem | Have a trained service technician check machine's wiring | | |
| Vac mater and varios | Worn motor brushes | Replace | | |
| Vac motor speed varies or doesn't run | Motor worn out | Replace | | |
| or doesn't full | Faulty switch | Replace | | |
| | Loose vacuum dome | Center and seal dome over tank | | |
| | Crack in dome of poor joint | Replace or repair using acrylic plastic cement only | | |
| | Lint or dirt clogging vacuum screen | With power off clean screen | | |
| Loss of vacuum | Loose cuffs on vacuum hose | Tighten cuffs turning counterclockwise | | |
| | Vac motor seals leaking | Replace | | |
| | Floor tool vac chamber clogged | Wash out with hose. Pick lint out with a wire | | |
| | Vac motor, hose, or dome gasket | Replace | | |
| | Pump inlet screen plugged | Clean inlet screen | | |
| Pump runs no solution | Pump air locked | Press trigger to open valve on cleaning wand to relieve air | | |
| | Internal or external solution line damaged and leaking | Replace | | |
| | Pump not primed | Prime pump with provided hose (pg. 3-3) | | |
| Pump runs, loss of | Internal pump components wearing out | Replace, see pump kit components (pg 4-3) | | |
| pressure | Check valves in pump head for particles or cuts in seals | Take piston from BPR and lubricate with Superlube. If problem still exists change BPR kit | | |
| Dump will not run | Unit not plugged in | Connect unit to 3 prong grounded outlet | | |
| Pump will not run | Loose wiring | See dealer | | |
| Solution hose fitting hard to connect | Corrosion on fittings. | Clean with steel wool. Soak in acetic acid (white vinegar). Lubricate lightly with silicone base lubricant. | | |
| Carpet not getting clean | Severe soil conditions | Make several passes at right angles to each other. Use a pre-spray. | | |
| Carpet too wet | Over saturation | Adjust solution pressure to lower settings. Make several passes without spray | | |
| | Leaving carpet too wet | Check for loss of vac pressure | | |
| Carpet browning | Too much chemical | Check label for correct solution concentration | | |
| Oaipet blowning | Light carpet with no brown prevention | Go over carpet with browning prevent only | | |
| | Solution hose connection | Check for positive connection | | |
| Solution not flowing | Faulty pump | Repair or replace | | |
| properly | Faulty floor tool valve | Repair or replace | | |
| | Faulty pump switch | Repair | | |

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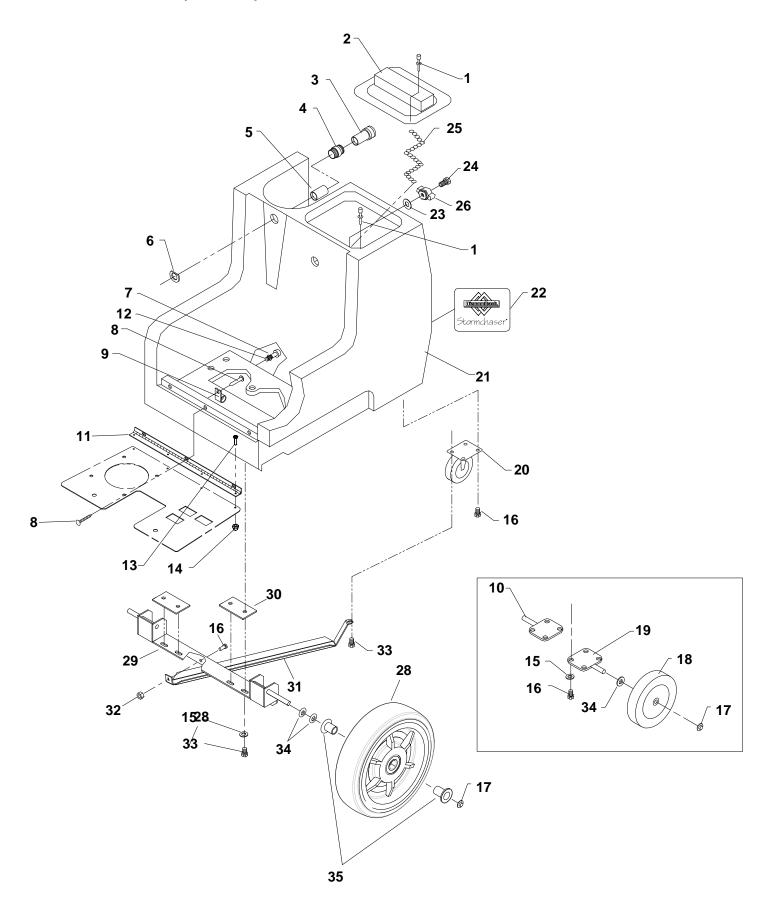
CONTROL PANEL GROUP



CONTROL PANEL GROUP

| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|---------|-----|--------------------------------|--------------------|--------|
| 1 | 86199650 | 070-08 | 1 | FAN, 105 CRM AXIAL | | |
| 2 | 86090900 | 62899 | 1 | PANEL ASM., CONT. 2 SW W/HEAT | | |
| 3 | 86276290 | 70626 | 4 | SCR, #10 X 3/4 PPHST HI-LO BLK | | |
| 4 | 86199660 | 070-08A | 1 | FAN FINGER GUARD | | |
| 5 | 86273810 | 70018 | 1 | SCR, 1/4-20 X 1 HHCS SS | | |
| 6 | 86256960 | 72142 | 3 | SWITCH, SPST 15A EURO ROCKER | | |
| 7 | 86199540 | 060-04A | 1 | CORD 25' BLK 14/3 SJTW/A PLUG | | |
| 8 | 86202160 | 320-05 | 1 | VELCRO STRAP | | |
| 9 | 86256180 | 73195 | 1 | STRAIN RELIEF, 1/2 NPT (.48ID) | | |
| 10 | 86199310 | 110-14 | 1 | CAP PLUG 7/8" | | |
| 11 | 86005670 | 57040 | 1 | NUT, 1/2 NPT CONDUIT | | |
| 12 | 86200610 | 500346 | 1 | LABEL D/B 3 SWITCH W/HEAT | | |
| 13 | 86200500 | 140-11 | 2 | KNOB RT/TANK | | |
| 14 | 86005710 | 57105 | 3 | NUT, 1/4-20 HEX W/STAR WASHER | | |

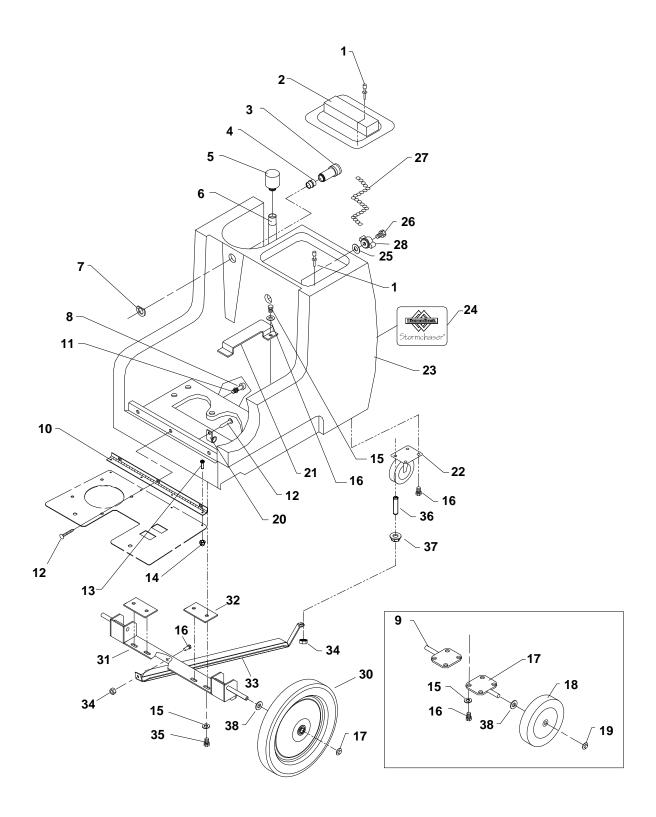
FRAME GROUP (100 PSI)



FRAME GROUP (100 PSI)

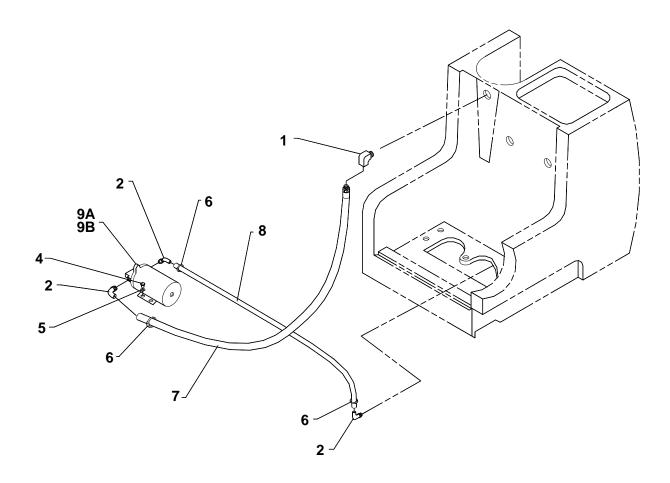
| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|---------|-----|---------------------------------|--------------------|-----------|
| 1 | 86201290 | 280-02 | 2 | RIVET AL. 3/16 X 1/2 CLOSED | | |
| 2 | 86201500 | 260-71 | 1 | SOLUTION COVER D/B | | |
| 3 | 86002450 | 22015 | 1 | COUPLER, 1/4 OD | | |
| 4 | 86005590 | 56014 | 1 | NIPPLE, 1/4 CLOSE | | |
| 5 | 86197350 | 22014 | 1 | COUPLER, 1/4F HEX | | |
| 6 | 86091260 | 87217 | 1 | WASHER, 9/16 ID BENT | | |
| 7 | 86201590 | 290-08 | 1 | SOL. SCREEN (ACORN) W/RUB BASE | | |
| 8 | 86210210 | 70162 | 4 | SCR, 10-32 X 3/8 PPHMS SS | | |
| 9 | 86198460 | 20008 | 1 | CLAMP, 5/8 NYLON UL/CSA | | |
| 10 | 86090710 | 010-02 | 1 | AXLE ASM, RIGHT | | |
| 11 | 86200020 | 41393 | 1 | HINGE, ACCES PANEL | | |
| 12 | 86240430 | 40083 | 1 | HOSEBARB, 3/8MT X 3/8 NYLON | | |
| 13 | 86006620 | 70127 | 4 | SCR, 6-32 X 1/4 PPHMS SS | | |
| 14 | 86271350 | 57187 | 4 | NUT, 6-32 ACORN, ZINC | | |
| 15 | 86010630 | 87013 | 4 | WASHER, 1/4 X 5/8 OD SS | | |
| 16 | 86273830 | 70020 | 8 | SCR, 1/4-20 X 1/2 HHCS SS | | |
| 17 | 86271380 | 57196 | 2 | NUT, 1/2 PUSH-ON DOME CAP | | |
| 18 | 86202250 | 040-06 | 2 | WHEEL 8" BLK CENTERED HUB | | |
| 19 | 86090700 | 010-01 | 1 | AXLE ASM, LEFT | | |
| 20 | 86199430 | 040-03 | 2 | CASTER SWIVEL 4" | | |
| 21 | 86033430 | 75335 | 1 | TANK, SOLUTION DB BLK 100 PSI | | |
| 22 | 86200630 | 500350 | 1 | LABEL, STORMCHASER MAIN | | |
| 23 | 86202240 | 390-24 | 2 | WASHER, 1/4 X 5/8 BONDED NEOPRN | | |
| 24 | 86276270 | 70619 | 1 | SCR, 1/4-20 X 2.0 HHMS SS F/T | | |
| 25 | 86232790 | 27912 | 1 | CHAIN ASM, #10 BEAD S/S W/EYES | | |
| 26 | 86242130 | 48100 | 1 | KNOB, HEX PRESS LOC WING | | |
| 27 | 86270900 | 57037 | 1 | NUT, 1/4-20 WING SS | | NOT SHOWN |
| 28 | 86323840 | - | 2 | WHEEL, 12" | | |
| 29 | 86091430 | 05253 | 1 | AXLE ASSEMBLY D.B. | 1000137325 | |
| 30 | 86079100 | 620065 | 2 | PLATE AXLE | 1000137325 | |
| 31 | 86070910 | 140758 | 1 | BRKT 12" WHEEL MNT BRACE | 1000137325 | |
| 32 | 86005710 | 57105 | 1 | NUT, 1/4 -20 HEX W/STAR WASHER | | |
| 33 | 86020310 | 70015 | 5 | SCR, 1/4-20 X 3/4 HHCS SS NP | | |
| 34 | 86010710 | 87080 | 4 | WASHER, .5 X 1.25 FLAT GR8 PLT | | |
| 35 | 86323860 | - | 4 | BUSHING FLANGE .501D X .630D | | |

FRAME GROUP (200 PSI)



FRAME GROUP (200 PSI)

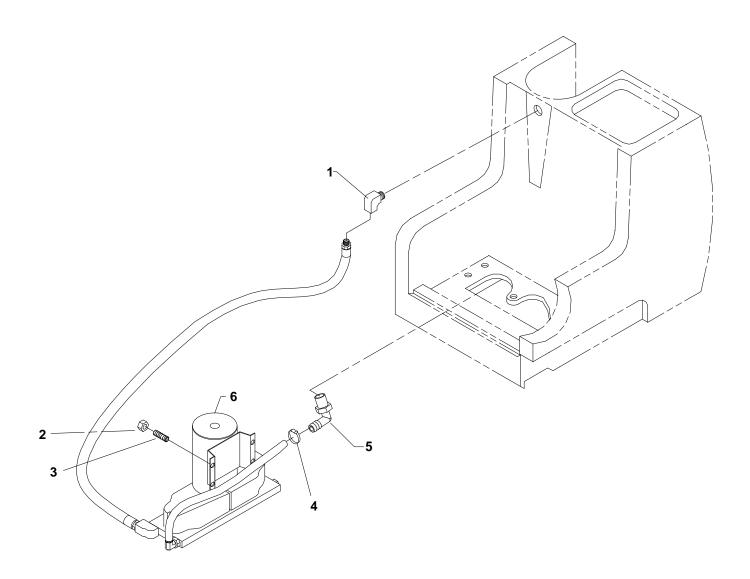
| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|---------|-----|--------------------------------|--------------------|-----------|
| 1 | 86201290 | 280-02 | 2 | RIVET AL. 3/16 X 1/2 CLOSED | | |
| 2 | 86201500 | 260-71 | 1 | SOLUTION COVER D/B | | |
| 3 | 86002450 | 22015 | 1 | COUPLER, 1/4 OD | | |
| 4 | 86005590 | 56014 | 1 | NIPPLE, 1/4 CLOSE | | |
| 5 | 86199580 | 250-35 | 1 | D/B BPR 200PSI | | |
| 6 | 86200250 | 151-50B | 1 | HOSE, 42" GRY3/8 1/4MPTXCUT | | |
| 7 | 86091260 | 87217 | 1 | WASHER, 9/16OD BENT | | |
| 8 | 86201590 | 290-08 | 1 | SOL SCREEN (ACORN) W/RUB BASE | | |
| 9 | 86090710 | 010-02 | 1 | AXLE ASM, RIGHT | | |
| 10 | 86200020 | 41393 | 1 | HINGE, ACCESS PANEL | | |
| 11 | 86240430 | 40083 | 1 | HOSEBARB, 3/8MT X 3/8 NYLON | | |
| 12 | 86274290 | 70162 | 4 | SCR, 10-32 X 3/8 PPHMS SS | | |
| 13 | 86006620 | 70127 | 3 | SCR, 6-32 X 1/4 PPHMS SS | | |
| 14 | 86271350 | 57187 | 4 | NUT, 6-32 ACORN ZINC | | |
| 15 | 86010630 | 87013 | 8 | WASHER, 1/4ID X 5/8OD SS | | |
| 16 | 86020360 | 70020 | 17 | SCR, 1/4-20 X 1/2 HHCS SS | | |
| 17 | 86090700 | 010-01 | 1 | AXLE ASM, LEFT | | |
| 18 | 86202250 | 040-06 | 2 | WHEEL 8" BLK CENTERED HUB | | |
| 19 | 86202250 | 57196 | 2 | NUT, 1/2 PUSH-ON DOME CAP | | |
| 20 | 86198460 | 20008 | 1 | CLAMP, 5/8 NYLON UL/CSA | | |
| 21 | 86099840 | 065-28 | 1 | DIAMONDBACK 200 PUMP SUPPORT | | |
| 22 | 86199430 | 040-03 | 2 | CASTER SWIVEL 4" SWIVEL | | |
| 23 | 86033440 | 75336 | 1 | TANK, SOLUTION DB BLK 200 PSI | | |
| 24 | 86200630 | 500350 | 1 | LABEL, STORMCHASER MAIN | | |
| 25 | 86202240 | 390-24 | 2 | WASHER 1/4 X 5/8 BONDED NEOPRN | | |
| 26 | 86276270 | 70619 | 1 | SCR, 1/4-20 X 2.0 HHMS SS F/T | | |
| 27 | 86232790 | 27912 | 1 | CHAIN ASM, #10 BEAD SS W/EYES | | |
| 28 | 86242130 | 48100 | 1 | KNOB, HEX PRESS LOC WING | | |
| 29 | 86270900 | 57037 | 1 | NUT, 1/4-20 WING SS | | NOT SHOWN |
| 30 | 86202280 | 89252 | 2 | WHEEL, 12" BLK CNTRD HUB | 1000137325 | |
| 31 | 86091430 | 05253 | 1 | AXLE ASSEMBLY D.B. | 1000137325 | |
| 32 | 86079100 | 620065 | 2 | PLATE AXLE | 1000137325 | |
| 33 | 86070910 | 140758 | 1 | BRKT 12" WHEEL MNT BRACE | 1000137325 | |
| 34 | 86005710 | 57105 | 2 | NUT, 1/4 -20 HEX W/STAR WASHER | | |
| 35 | 86273780 | 70015 | 4 | SCR, 1/4-20 X 3/4 HHCS SS NP | | |
| 36 | 86006850 | 70393 | 1 | SET SCR, 1/4-20 X 1.25 | | |
| 37 | 86271370 | 57189 | 1 | NUT, 1/4-20 FLANGE LOCK | | |
| 38 | 86010710 | 87080 | 2 | WASHER, .5 X 1.25 FLAT GR8 PLT | | |



PUMP GROUP (100 PSI)

| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|---------|-----|---|--------------------|--------|
| 1 | 86199640 | 030-16 | 1 | ELBOW, 1/4 NPT STREET LONG 90D | | |
| 2 | 86001550 | 40043 | 3 | HOSEBARB, 3/8MPT X 3/8 P0D | | |
| 3 | - | OPEN | - | - | | |
| 4 | 86020340 | 70018 | 2 | SCR, 1/4-20 X 1 HHCS SS | | |
| 5 | 86010630 | 87013 | 2 | WASHER, 1/4 ID X 5/8 OD SS | | |
| 6 | 86233150 | 20042 | 3 | CLAMP, 3/8 HOSE (D-SLOT) | | |
| 7 | 86200230 | 151-48B | 1 | HOSE, 52.5 GRY 3/8 1/4MPTXCUT | | |
| 8 | 86280830 | 39036 | 1 | HOSE, 3/8 NYLOBRAID X 12" | | |
| 9A | 86201430 | 250-64A | 1 | SHURFLO 100 PSI PUMP DEMAND | | |
| 9B | 86251110 | 65219 | 1 | PUMP, 115V 100 PSI BYPASS W/SW (FLOJET) | | |

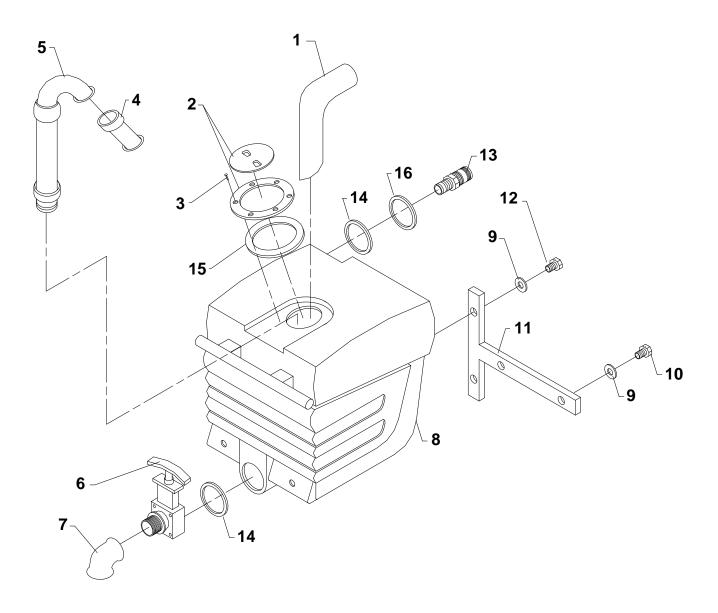
PUMP GROUP (200 PSI)



PUMP GROUP (200 PSI)

| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|---------|-----|--------------------------------|--------------------|--------|
| 1 | 86199640 | 030-16 | 1 | ELBOW, 1/4 NPT STREET LONG 90D | | |
| 2 | 86006850 | 70393 | 2 | SET SCR, 1/4-20 X 1.25L | | |
| 3 | 86005710 | 57105 | 2 | NUT, 1/4-20 HEX W/ STAR WASHER | | |
| 4 | 86222770 | 20042 | 1 | CLAMP, 3/8 HOSE (D-SLOT) | | |
| 5 | 86197940 | 40027 | 1 | HOSEBARB, 3/8 MPT X 1/2 90° DL | | |
| 6 | 86201210 | 65209 | 1 | PUMP ASM, 200PSI N/H D.B. | | |

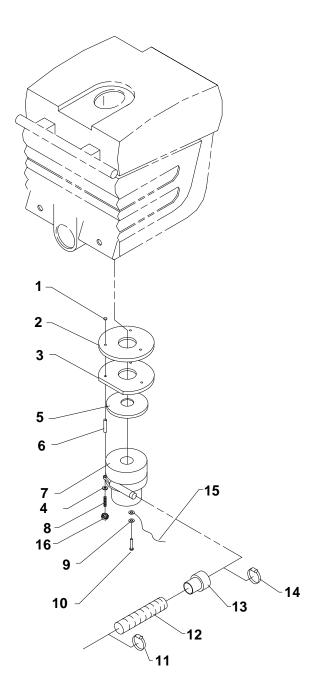
RECOVERY TANK GROUP



RECOVERY TANK GROUP

| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|-----------|-----|-------------------------------|--------------------|--------|
| 1 | 86033260 | 05151 | 1 | TUBE ASM, RECOVERY TANK | | |
| 2 | 86002620 | 260-64A | 1 | ACCESS COVER CLEAR 6" W/RIM | | |
| 3 | 86275800 | 70546 | 6 | SCR, 8 X 3/4 PFHT/S BLK ZINC | | |
| 4 | 86199840 | 090-12A | 1 | FLOAT CAGE ASSY COMPLETE SLIP | | |
| 5 | 86033330 | 78475 | 1 | VAC STACK ASM | | |
| 6 | 86161460 | 15-808123 | 1 | DUMP VALVE, 2" | | |
| 7 | 86161470 | 11-800444 | 1 | ELBOW, 2" 45D PVC SCH40 | | |
| 8 | 86033420 | 75334 | 1 | TANK, RECOVERY DB DK GREY | | |
| 9 | 86010630 | 87013 | 4 | WASHER, 1/4 ID X 5/8 OD SS | | |
| 10 | 86273780 | 70015 | 2 | SCR, 1/4-20 X 3/4 HHCS SS | | |
| 11 | 86091150 | 065-25 | 1 | TANK BRACE ASM, D/B | | |
| 12 | 86273830 | 70020 | 2 | SCR, 1/4-20 X 1/2 HHCS SS | | |
| 13 | 86200290 | 260-33 | 1 | HOSEBARB, 1.5MPT X 1.5 | | |
| 14 | 86237770 | 35256 | 2 | GASKET, DUMP VALVE | | |
| 15 | 86004000 | 35255 | 1 | GASKET, TANK LID | | |
| 16 | 86090320 | 87257 | 1 | WASHER, HOSEBARB | | |

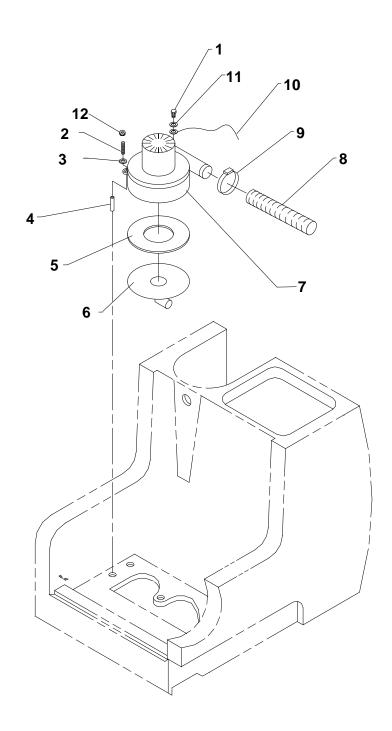
VACUMM GROUP (UPPER)



VACUUM GROUP (UPPER)

| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|---------|-----|---------------------------------|--------------------|--------------|
| 1 | 86201510 | 390-26 | 3 | SPACER NYLON 1/4 ID X 1/2 OD | | |
| 2 | 86237440 | 35168 | 1 | GASKET, VAC BRACKET | | |
| 3 | 86090970 | 360-24 | 1 | PLATE, VAC MTR | | |
| 4 | 86010630 | 87013 | 3 | WASHER, 1/4 ID X 5/8 OD SS | | |
| 5 | 86003760 | 35166 | 1 | GASKET, VAC MTR | | |
| 6 | 86201970 | 065-92 | 3 | VAC SPACER 2 1/4 II STAGE | | |
| 7 | 86031620 | 85047 | 1 | VAC MTR ASM, D/B RCVRY 115V 2ST | | |
| - | 86202070 | 360-04B | - | BRUSHES, VAC FOR 116392-00 | | SERVICE ONLY |
| - | 86135320 | 140687 | - | BRUSH SET, 120V VAC WINDSOR | 1000121568 | SERVICE ONLY |
| 8 | 86211180 | 70814 | 3 | STUD, 1/4-20 X 4.5 | | |
| 9 | 86010640 | 87016 | 1 | WASHER, #10 LOCK EXT STAR | | |
| 10 | 86274980 | 70335 | 1 | SCR, 10-32 X 1/2 PHTR GRN/GRND | | |
| 11 | 86002390 | 20063 | 1 | CLAMP, 1.75" WORM GEAR X .312 | | |
| 12 | 86004190 | 39337 | 1 | HOSE, 1.5 BLK VAC, 24" | | |
| 13 | 86234900 | 27508 | 1 | CUFF, VAC HOSE BLU | | |
| 14 | 86002380 | 20046 | 1 | CLAMP, 2.25" WORM GEAR | | |
| 15 | 86267480 | 880292 | 1 | WIRE, 4" GRN/14 76010 X 76014 | | |
| 16 | 86005710 | 57105 | 3 | NUT, 1/4-20 HEX W/ STAR WASHER | _ | _ |

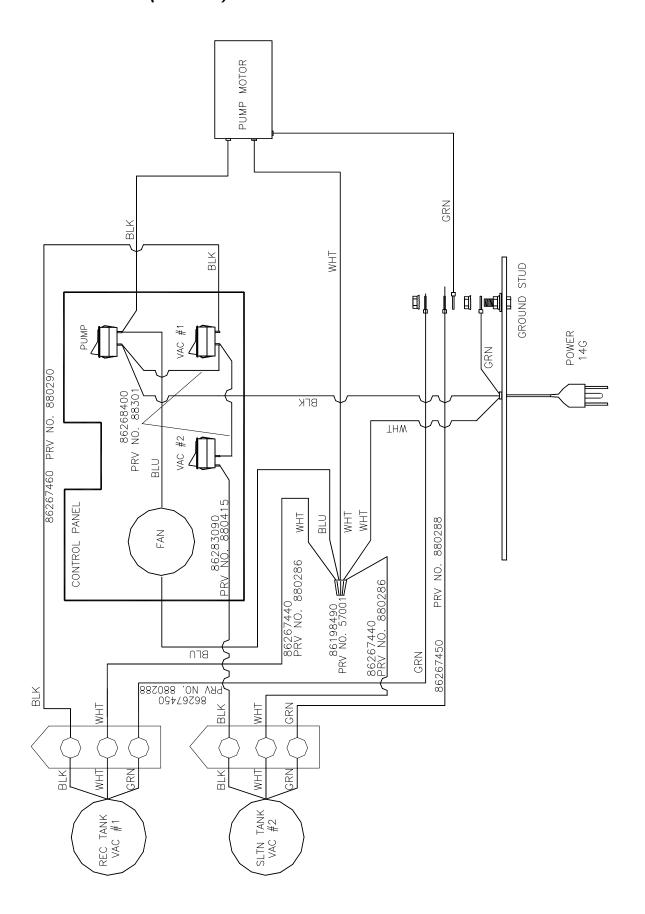
VACUMM GROUP (LOWER)



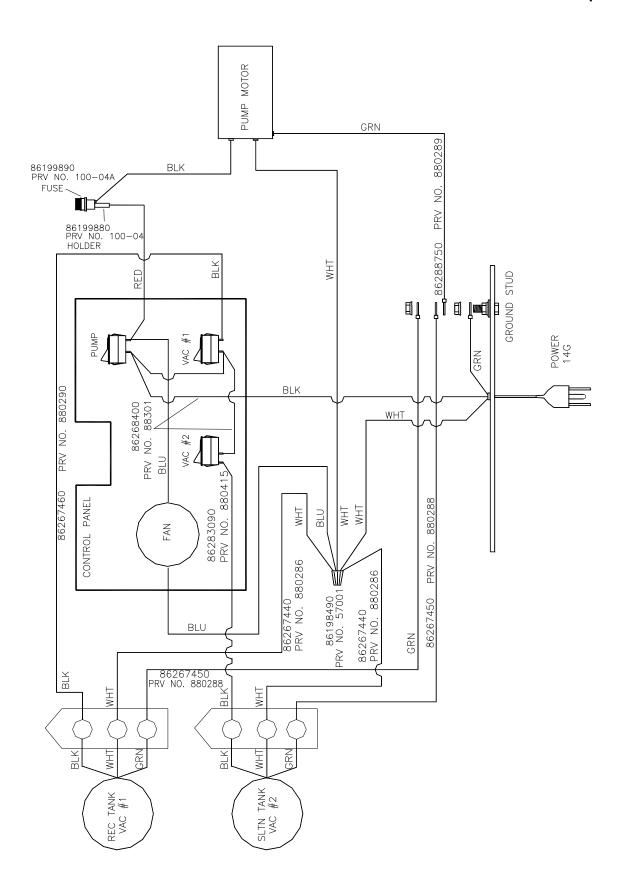
VACUUM GROUP (LOWER)

| REF | PART NO. | PRV NO. | QTY | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|-----|----------|---------|-----|--------------------------------|--------------------|--------------|
| 1 | 86274980 | 70335 | 1 | SCR, 10-32 X 1/2 PHTR GRN/GRND | | |
| 2 | 86256480 | 70813 | 3 | STUD, 1/4-20 X 3.5 SS | | |
| 3 | 86010630 | 87013 | 3 | WASHER, 1/4 ID X 5/8 OD SS | | |
| 4 | 86201970 | 065-92 | 3 | VAC SPACER 2 1/4 II STAGE | | |
| 5 | 86003760 | 35166 | 1 | GASKET, VAC MTR | | |
| 6 | 86090980 | 360-24A | 1 | PLATE ASM, VAC 90 DEG | | |
| 7 | 86031600 | 85045 | 1 | VAC MTR ASM, D/B SLTN 115V 2ST | | |
| - | 86202070 | 360-04B | - | BRUSHES, VAC FOR 116392-00 | | SERVICE ONLY |
| - | 86135320 | 140687 | - | BRUSH SET, 120V VAC WINDSOR | 1000121568 | SERVICE ONLY |
| 8 | 86282120 | 39582 | 1 | HOSE, VAC EXHAUST X 9" | | |
| 9 | 86002380 | 20046 | 1 | CLAMP, 2.25" WORM GEAR | | |
| 10 | 86268220 | 88208 | 1 | WIRE, 21" GRN/14 76001 X 76010 | | |
| 11 | 86010640 | 87016 | 1 | WASHER, #10 LOCK EXT STAR | | |
| 12 | 86005710 | 57105 | 3 | NUT, 1/420 HEX W/ STAR WASHER | | _ |

WIRING DIAGRAM (100 PSI)



WIRING DIAGRAM (200 PSI)



SUGGESTED SPARE PARTS

| PART NO. | PART NO. | DESCRIPTION | SERIAL NO. FROM | NOTES: |
|----------|----------|--|--------------------|--------------|
| 86199880 | 100-04 | FUSE HOLDER INLINE 200 PSI | | |
| 86199890 | 100-04A | FUSE 3 AMP 200 PSI | | |
| 86197840 | 31032 | ELBOW, 1.5 FS X FS 45D PVC | | |
| 86256960 | 72142 | ROCKER SWITCH 2 PRONG | | WAS 330-02 |
| 86202160 | 320-05 | VELCRO STRAPS | | |
| 86199840 | 090-12A | FLOAT CAGE ASSY COMPLETE SLIP | | |
| 86002620 | 260-64A | ACCESS COVER CLEAR 6" W/ RIM | | |
| 86251110 | 65219 | PUMP, 115V 100PSI BYPASS W/SW (FLOJET) | | 100 PSI ONLY |
| 86201210 | 65209 | PUMP ASM, 200PSI N/H DB | | 200 PSI ONLY |
| 86031600 | 85045 | VAC MTR ASM, D/B SLTN 115V 2ST | | 100 PSI ONLY |
| 86031620 | 85047 | VAC MTR ASM, D/B RCVRY 115V ST | | 200 PSI ONLY |
| 86202070 | 360-04B | BRUSHES, VAC FOR 116392-00 | | |
| 86135320 | 140687 | BRUSH SET, 120V VAC WINDSOR | 1000121568 | |
| 86201430 | 250-64A | SHURFLO 100 PSI PUMP DEMAND | | 100 PSI ONLY |