

# Model PF 2030 Wide Area Vacuum Cleaner



**Save These Instructions** 

## SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE

\*When using an electrical wide area vacuum cleaner, basic precautions should be followed.

\*Read all instructions before using vacuum cleaner.

#### **WARNING**

#### **IMPORTANT SAFETY INSTRUCTIONS:**

WARNING: To reduce the risk of fire, electric shock or injury:

FOR COMMERCIAL USE ONLY.

Do not leave machine unattended when plugged in. Unplug from outlet when not in use and before changing bags or attempting any maintenance or adjustment.

To avoid electrical shock, Use indoors only. Do not use outdoors and do not expose to rain.

Use only as described in this manual. Use only manufacturer's recommended attachments.

Do not use with damaged cord or plug.

If machine is not working as it should, has been dropped, damaged, left outdoors, or dropped into water, return it to a service center.

Do not pull or carry by cord, use cord as a handle, close a door on cord, or pull cord around sharp edges or corners. Do not run machine over cord. Keep cord away from heated surfaces. Do not unplug by pulling on cord. To unplug, grasp the plug not the cord. Do not handle plug or machine with wet hands.

Keep hair, loose clothing, fingers, and all parts of body away from openings and moving parts.

Turn off all controls before unplugging.

Connect to a properly grounded outlet only. See Grounding Instructions.

Do not put hands under base-rotating parts could cause injury. Always keep hands feet and loose fitting clothing away from moving parts to prevent possible injuries. Use care to keep electrical supply cable from contacting moving parts, such as floor brushes.

Risk of explosion: Use this machine only in a well ventilated area, free from any flame or match. Do not use machine in areas where flammable and/or explosive vapors or dust are present.

Make sure voltage and frequency at the wall power receptacle correspond with that indicated on name plate before plugging in machine. A 20 amp circuit is recommended.

Never use a device to lock the switch lever in the ON position.

Use only a 12 Ga. Three-wire extension cable which have 3-prong grounding type plugs and 3-prong receptacles that accept the machine's plug.

#### **SAFETY PRECAUTIONS**

#### **BEFORE OPERATING MACHINE**

WARNING: Failure to adhere to these instructions could result in serious bodily injury or property damage.

Read this manual completely before attempting to operate machine. This manual has important information for the use and safe operation of the machine. Keep this manual on file and handy.

#### **GROUNDING INSTRUCTIONS**

WARNING: Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the appliance-if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

This appliance must be grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This machine is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be inserted into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

This appliance is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in sketch A. A temporary adapter that looks like the adapter illustrated in sketches B and C may be used to connect this plug to a 2-pole receptacle (sketch B) if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet (sketch A) can be installed by a qualified electrician. The green-colored rigid ear, lug, or tab extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by a metal screw.

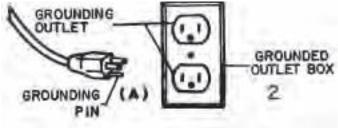
NOTE: In Canada, the use of a temporary adapter is not permitted by the Canadian Electrical Code.

#### **EXTENSION CORD**

If an extension cord is used, use only a three wire 12 gauge extension cord that has three prong grounding type plugs and three prong receptacles that accept the machine's plug. This machine is equipped with a 14 gauge power cord. Replace or repair all damaged cords.

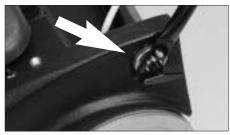
#### WHEN THE MACHINE IS DELIVERED

If machine is damaged, notify the carrier immediately and request an inspection. Be sure to keep the carton, packing inserts, packing lists, and carrier's receipt until the inspector has verified your claim.



#### **ASSEMBLY INSTRUCTIONS**

- Loosen handle pivot knobs and adjust handle to comfortable operation height.
- 2. Tighten knobs to lock handle in place.



#### **BAG INSTALLATION INSTRUCTIONS:**

- 1. Open Wide Area Vacuum lid.
- 2. Unzip cloth bag and install paper bag inside.
- 3. Attach both bag openings together onto vacuum intake housing.
- 4. Make sure bag is properly deployed inside machine housing.
- 5. Completely close zipper on cloth bag and close lid of machine.





#### **BRUSH HEIGHT ADJUSTMENT:**

- 1. This machine has 5 brush adjustment levels.
- 2. To raise brush height level: lift up height adjustment bar until desired brush height is attained.
- 3. To lower brush height level: push down on height adjustment bar until desired brush height is attained.





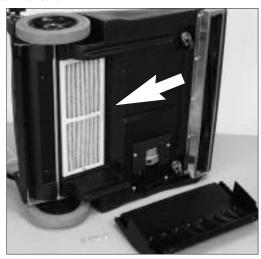
#### **OPERATION OF MACHINE**

- Depress foot switch (located at rear left of machine) to turn on machine.
- 2. To operate brush squeeze trigger bar.
- 3. Adjust height for proper pick-up.



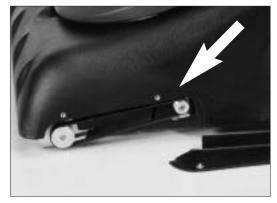
#### **FILTER REPLACEMENT:**

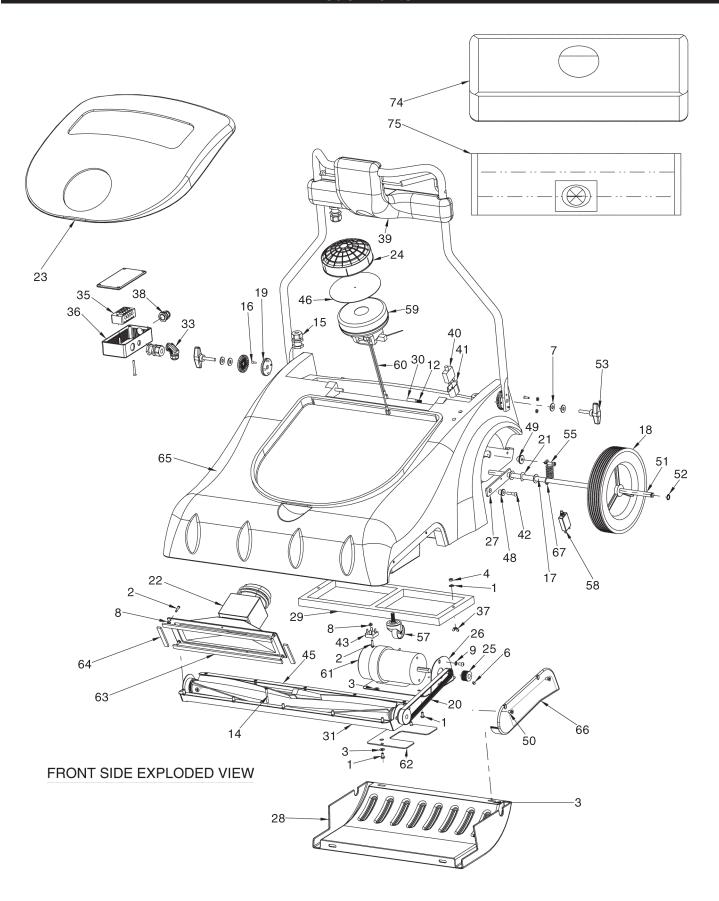
- 1. Remove filter cover screws at back of machine.
- 2. Remove the two nuts holding filter onto machine.
- 3. Replace filter in proper position and tighten nuts.
- 4. Reinstall filter cover.



#### **BELT ADJUSTMENT**

- 1. Remove belt cover on left side of machine.
- 2. Loosen the two motor belt adjusting screws on motor bracket.
- 3. Remove belt.
- 4. Install new belt and reposition motor to eliminate excess slack.
- 5. Once proper tension is set, tighten motor adjusting screws.
- 6. Replace belt cover on side of machine.



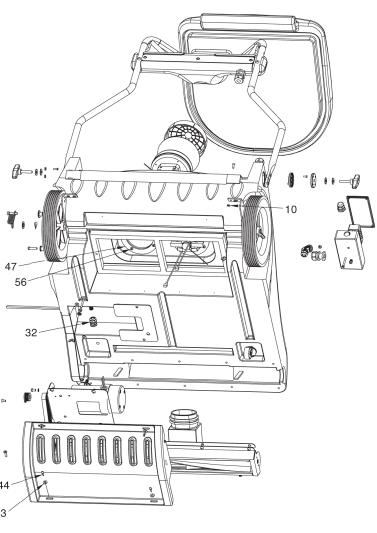


## **Model Parts**

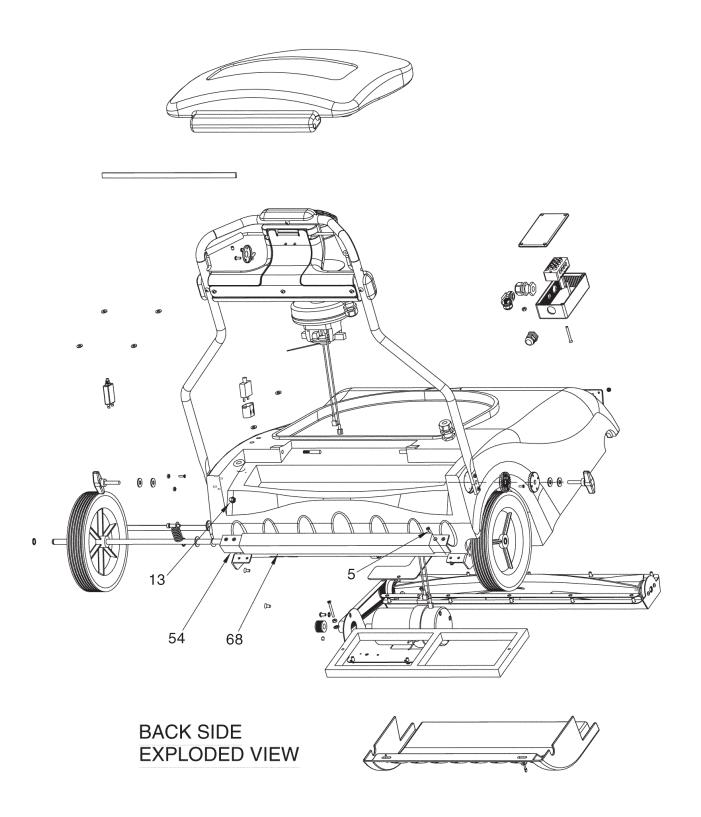
Test			
MACHINE 1/4-20 X 1/2	ref #	item #	description
MACHINE 1/4-20 X 1/2	1	00086	SCREW-PHILLIPS ROUND HEAD
MACHINE #8-32 x 3/4   3			
3	2	00600	SCREW-SLOTTED ROUND HEAD
4         01604         NUT-FINISHED HEX #10-32           5         01993         SCREW-PHILIPS FLAT HEAD MACHINE #10-24 X 5/8           6         02011         SET SCREW, BRUSH PULLEY           7         02568         WASHER-PLAIN 5/16           8         02956         NUT-HEX.LOCK(KPS)#8-32           9         07870         WASHER-LOCK(I/T)1/4"           10         10894         NUT-HEX.LOCK(P/T)           11         11385         WASHER-SEALING           12         15357         SPRING-LATCH RELEASE           13         16035         SWITCH,ON/OFF           14         16433         SCREW-PHILLIPS FLAT HEAD MACHINE #10-32 X 1-3/4           15         18793         STRAIN RELIEF (LIQ. TITE)           16         19255         SCREW-FLAT HEAD #8-32 X 1/2"           17         19616         WASHER-PLAIN .563           18         19797         WHEEL, 10"PLSTC.HUB 125LB           19         19798         BRACKET GRVD HANDLE           20         19802         BELT, BRUSH DRIVE-POLY           21         19818         SPRING, 1/2 CURVED (VEND)           19822         INTAKE DUCT           23         19832         LID, MOLDED           24 <td></td> <td></td> <td>MACHINE #8-32 x 3/4</td>			MACHINE #8-32 x 3/4
SCREW-PHILLIPS FLAT HEAD   MACHINE #10-24 X 5/8	3	00851	WASHER-PLAIN 1/4"
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20         19802         BELT, BRUSH DRIVE-POLY           21         19818         SPRING, 1/2 CURVED (VEND)           22         19822         INTAKE DUCT           23         19832         LID, MOLDED           24         19834         FILTER VAC INTAKE           25         19835         PULLEY, BRUSH DRIVE MOTOR           26         19836         MOUNT, BRUSH MOTOR(STEEL)           27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         1984         ASS'Y HANDLE           40	18	19797	WHEEL, 10"PLSTC.HUB 125LB
21         19818         SPRING, 1/2 CURVED (VEND)           22         19822         INTAKE DUCT           23         19832         LID, MOLDED           24         19834         FILTER VAC INTAKE           25         19835         PULLEY, BRUSH DRIVE MOTOR           26         19836         MOUNT, BRUSH MOTOR(STEEL)           27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991<	19	19798	BRACKET GRVD HANDLE
22         19822         INTAKE DUCT           23         19832         LID, MOLDED           24         19834         FILTER VAC INTAKE           25         19835         PULLEY, BRUSH DRIVE MOTOR           26         19836         MOUNT, BRUSH MOTOR(STEEL)           27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999	20	19802	BELT, BRUSH DRIVE-POLY
23         19832         LID, MOLDED           24         19834         FILTER VAC INTAKE           25         19835         PULLEY, BRUSH DRIVE MOTOR           26         19836         MOUNT, BRUSH MOTOR(STEEL)           27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4	21	19818	SPRING, 1/2 CURVED (VEND)
24         19834         FILTER VAC INTAKE           25         19835         PULLEY, BRUSH DRIVE MOTOR           26         19836         MOUNT, BRUSH MOTOR(STEEL)           27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         30018           43	22	19822	INTAKE DUCT
25         19835         PULLEY, BRUSH DRIVE MOTOR           26         19836         MOUNT, BRUSH MOTOR(STEEL)           27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         STRAIN RELIEF (PLASTIC)           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         ASS'Y ANDER           43         24185         RECTIFIER 60 AMP           44	23	19832	LID, MOLDED
26         19836         MOUNT, BRUSH MOTOR(STEEL)           27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         ASCHEM-PHILLIPS ROUND HEAD           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-PHILL FLOAT HOMBW SHOULDER #10-32 X 1/2"	24	19834	FILTER VAC INTAKE
27         19841         ARM, WHEEL PIVOT-3/16 X 1           28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)	25	19835	
28         19854         COVER EXHAUST.13" NOM.THK           29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47	26	19836	MOUNT, BRUSH MOTOR(STEEL)
29         19855         FILTER, WAV EXHAUST           30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48	27	19841	ARM, WHEEL PIVOT-3/16 X 1
30         19864         PIN,LID HINGE-STEEL.340"           31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         ASCREW-THUMB W/ SHOULDER #10-32 X 1/2"           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (LRG).312"ID <tr< td=""><td>28</td><td>19854</td><td>COVER EXHAUST.13" NOM.THK</td></tr<>	28	19854	COVER EXHAUST.13" NOM.THK
31         19870         ASS'Y BRUSH           32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         ASS'Y HANDLE           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51	29	19855	FILTER, WAV EXHAUST
32         19875         FITTING STRAIGHT (BLK PLSTC)           33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         ASCETIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL	30	19864	PIN,LID HINGE-STEEL.340"
33         19876         FITTING, ELBOW (FOR CABLE)           34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL	31	19870	
34         19878         CONDUIT-CABLE 10" LG.           35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL		19875	FITTING STRAIGHT (BLK PLSTC)
35         19879         BLOCK TERMINAL           36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
36         19880         BOX - ELECTRICAL           37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT .5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
37         19975         NUT-WING (10-32) ZINC PL           38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT .5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
38         19977         STRAIN RELIEF (PLASTIC)           39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW-THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT.5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
39         19984         ASS'Y HANDLE           40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			<u> </u>
40         19990         CIRCUIT BREAKER           41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT .5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
41         19991         BOOT, RUBBER-ELEC. CONNECT           42         19999         SCREW-PHILLIPS ROUND HEAD           MACHINE 1/4-20 X 1-1/8         MACHINE 1/4-20 X 1-1/8           43         24185         RECTIFIER 60 AMP           44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT (S"           49         30464         SLEEVE-PIVOT (LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
42 19999 SCREW-PHILLIPS ROUND HEAD MACHINE 1/4-20 X 1-1/8  43 24185 RECTIFIER 60 AMP  44 30018 SCREW- THUMB W/ SHOULDER #10-32 X 1/2"  45 30077 GASKET - SHOE (POLY FOAM)  46 30088 FILTER-PRE  47 30089 GASKET-MOTOR (POLY FOAM)  48 30461 SLEEVE PIVOT .5"  49 30464 SLEEVE-PIVOT(LRG).312"ID  50 30467 SCREW-PHIL. FLAT HD MACH  51 30491 ASS'Y AXLE WHEEL  52 30507 SNAP RING 1/2" EXTERNAL			
MACHINE 1/4-20 X 1-1/8  43 24185 RECTIFIER 60 AMP  44 30018 SCREW- THUMB W/ SHOULDER #10-32 X 1/2"  45 30077 GASKET - SHOE (POLY FOAM)  46 30088 FILTER-PRE  47 30089 GASKET-MOTOR (POLY FOAM)  48 30461 SLEEVE PIVOT .5"  49 30464 SLEEVE-PIVOT(LRG).312"ID  50 30467 SCREW-PHIL. FLAT HD MACH  51 30491 ASS'Y AXLE WHEEL  52 30507 SNAP RING 1/2" EXTERNAL			
43         24185         RECTIFIER 60 AMP           44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT .5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL	42	19999	
44         30018         SCREW- THUMB W/ SHOULDER #10-32 X 1/2"           45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT .5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
45         30077         GASKET - SHOE (POLY FOAM)           46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT .5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
46         30088         FILTER-PRE           47         30089         GASKET-MOTOR (POLY FOAM)           48         30461         SLEEVE PIVOT .5"           49         30464         SLEEVE-PIVOT(LRG).312"ID           50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
47     30089     GASKET-MOTOR (POLY FOAM)       48     30461     SLEEVE PIVOT .5"       49     30464     SLEEVE-PIVOT(LRG).312"ID       50     30467     SCREW-PHIL. FLAT HD MACH       51     30491     ASS'Y AXLE WHEEL       52     30507     SNAP RING 1/2" EXTERNAL			· ,
48       30461       SLEEVE PIVOT .5"         49       30464       SLEEVE-PIVOT(LRG).312"ID         50       30467       SCREW-PHIL. FLAT HD MACH         51       30491       ASS'Y AXLE WHEEL         52       30507       SNAP RING 1/2" EXTERNAL			
49       30464       SLEEVE-PIVOT(LRG).312"ID         50       30467       SCREW-PHIL. FLAT HD MACH         51       30491       ASS'Y AXLE WHEEL         52       30507       SNAP RING 1/2" EXTERNAL			
50         30467         SCREW-PHIL. FLAT HD MACH           51         30491         ASS'Y AXLE WHEEL           52         30507         SNAP RING 1/2" EXTERNAL			
51 30491 ASS'Y AXLE WHEEL 52 30507 SNAP RING 1/2" EXTERNAL			
52 30507 SNAP RING 1/2" EXTERNAL			
53 30558 KNOB HANDLE			
	53	30558	KNOR HANDLE

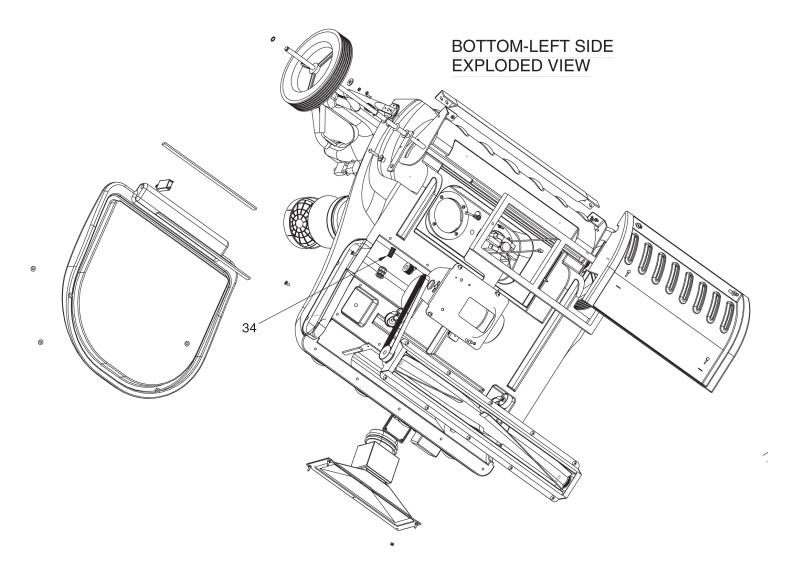
ref #	item #	description
54	30595	PEDAL-FOOT ADJ. (STEEL)
55	30617	SCREW-SOCKET HD SHOULDER 5/16D x 1-1/2
56	30620	SCREW-PHILLIPS PAN HEAD
		TAPTITE #10-16 x 3/4
57	31209	WHEEL, CASTER
58	31236	CIRCUIT BREAKER, 3 AMPS
59	31540	MOTOR-VACUUM (120V)
60	31544	LEAD WIRE-9" (BLACK)
61	32419	MOTOR-BRUSH 115VDC
62	32456	PLATE-MOTOR COVER (WAV)
63	32895	GASKET- NEOPRENE
64	32896	GASKET- NEOPRENE
65	33036	CHASSIS, MAIN-ROTO MOLDED
66	33057	WIDE AREA VAC BELT COVER
67	30466	ASSEM SPRING TENSION
68	30596	FORMED COVER PEDAL
73	19473	CORD-POWER (115V) 14/3 75'
		(MALE PLUG) YELLOW
74	19816	BAG, CLOTH
75	90701	BAG-PAPER, DISPOS-10 PACK
76	18706	WIRE TIES 15" BLACK
77	30008	DECAL, WIRING
78	30017	WIRING HARNESS-MAIN BODY
79	30078	GASKET-HOOD 54" (L-200)
81	30618	DECAL-CARPET LEVEL
82	15245	TERMINAL-RING #10-16/14GA (INS)

## BOTTOM-RIGHT SIDE EXPLODED VIEW

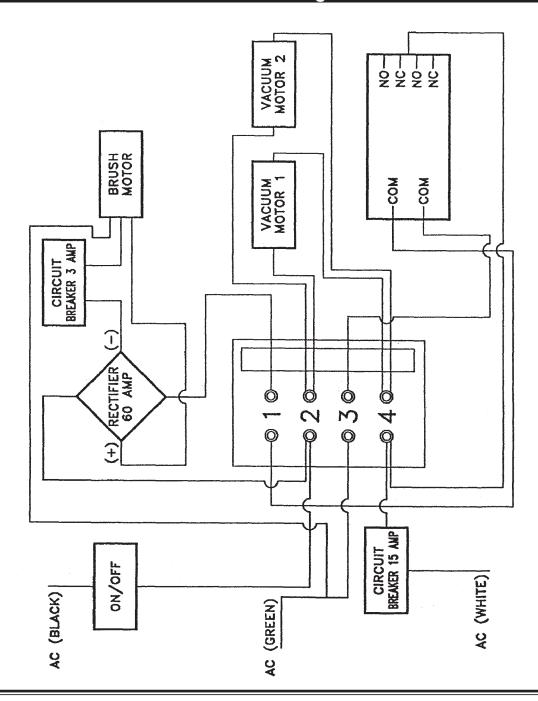


## **Model Parts**





#### **Model Wiring**



## The Limited Warranty

The manufacturer warrants to the original purchaser that products manufactured are free from defects, provided such goods are installed, operated and maintained in accordance with written manuals or other instructions for a period of 1 year from date of purchase on workmanship, motor, and parts. In case you, as our customer, meet any trouble with your machine, contact a representative, who will be happy to be of service to you and will take care of any warranty issues.



A Tacony Company. 3101 Wichita Court Fort Worth, Texas 76140 1-800-880-2913